

SUMMARY OF PRODUCT CHARACTERISTICS

1. NAME OF THE MEDICINAL PRODUCT

Copaxone 40 mg/ml solution for injection in pre-filled syringe/ pre- filled pen

2. QUALITATIVE AND QUANTITATIVE COMPOSITION

1 ml of solution for injection contains 40 mg glatiramer acetate*, equivalent to 36 mg of glatiramer .

* Glatiramer acetate, the acetate salt of synthetic polypeptides, containing four naturally occurring amino acids: L-glutamic acid, L-alanine, L tyrosine and L-lysine in molar fraction ranges of 0.129-0.153, 0.392-0.462, 0.086-0.100 and 0.300-0.374, respectively. The average molecular weight of glatiramer acetate is in the range of 5,000-9,000 daltons.

Due to its compositional complexity, no specific polypeptide can be fully characterised, including in terms of amino acid sequence, although the final glatiramer acetate composition is not entirely random.

For full list of excipients, see section 6.1.

3. PHARMACEUTICAL FORM

Solution for injection

Clear colourless solution free of visible particles.

The solution for injection has a pH of 5.5 - 7.0 and an osmolarity of about 300 mOsmol/L.

4. CLINICAL PARTICULARS

4.1 Therapeutic indications

Copaxone 40 mg/ml is indicated for the reduction in the frequency of relapses in patients with relapsing remitting multiple sclerosis (MS).

4.2 Posology and method of administration

The initiation of Copaxone treatment should be supervised by a neurologist or a physician experienced in the treatment of MS.

Posology

The recommended dosage in adults is 40 mg of Copaxone (one pre-filled syringe/ one pre-filled pen), administered as a subcutaneous injection three times a week with at least 48 hours apart.

At the present time, it is not known for how long the patient should be treated.

A decision concerning long term treatment should be made on an individual basis by the treating physician.

Paediatric population

The safety and effectiveness of Copaxone have not been established in individuals below 18 years of age

Elderly

Copaxone has not been specifically studied in the elderly.

Patients with renal impairment

Copaxone has not been specifically studied in patients with renal impairment (see section 4.4).

Method of administration

Copaxone is for subcutaneous use.

Patients should be instructed in self-injection techniques and should be supervised by a health-care professional the first time they self-inject and for 30 minutes after.

A different site should be chosen for every injection, so this will reduce the chances of any irritation or pain at the site of the injection. Sites for self-injection include the abdomen, arms, hips, and thighs.

4.3 Contraindications

Copaxone is contraindicated under the following conditions:

- Hypersensitivity to the active substance (glatiramer acetate) or to any of the excipients listed in section 6.1

4.4 Special warnings and precautions for use

Copaxone should only be administered subcutaneously. Copaxone should not be administered by intravenous or intramuscular routes.

Glatiramer acetate can cause post-injection reactions as well as anaphylactic reactions (see section 4.8):

Post-injection reactions

The treating physician should explain to the patient that a reaction associated with at least one of the following symptoms may occur within minutes of a Copaxone injection: vasodilatation (flushing), chest pain, dyspnoea, palpitations or tachycardia. The majority of these symptoms is short-lived and resolves spontaneously without any sequelae. Should a severe adverse event occur, the patient must immediately stop

Copaxone treatment and contact his/her physician or any emergency doctor. Symptomatic treatment may be instituted at the discretion of the physician.

There is no evidence to suggest that any particular patient groups are at special risk for these reactions. Nevertheless, caution should be exercised when administering Copaxone to patients with pre-existing cardiac disorders. These patients should be followed up regularly during treatment.

Anaphylactic reactions

Anaphylactic reactions may occur shortly following administration of glatiramer acetate, even months up to years after initiation of treatment (see section 4.8). Cases with fatal outcome have been reported. Some signs and symptoms of anaphylactic reactions may overlap with post-injection reactions.

All patients receiving treatment with Copaxone and caregivers should be informed about the signs and symptoms specific for anaphylactic reactions and that they should seek immediate emergency medical care in case of experiencing such symptoms (see section 4.8).

If an anaphylactic reaction occurs, treatment with Copaxone must be discontinued (see section 4.3).

Glatiramer acetate-reactive antibodies were detected in patients' sera during daily chronic treatment with Copaxone. Maximal levels were attained after an average treatment duration of 3-4 months and, thereafter, declined and stabilised at a level slightly higher than baseline.

There is no evidence to suggest that these glatiramer acetate-reactive antibodies are neutralising or that their formation is likely to affect the clinical efficacy of Copaxone.

In patients with renal impairment, renal function should be monitored while they are treated with Copaxone. Whilst there is no evidence of glomerular deposition of immune complexes in patients, the possibility cannot be excluded.

Rare cases of severe liver injury have been observed (including hepatitis with jaundice, liver failure, and in isolated cases liver transplantation). Liver injury occurred from days to years after initiating treatment with Copaxone. Most instances of severe liver injury resolved with discontinuation of treatment. In some cases, these reactions have occurred in the presence of excessive alcohol consumption, existing or history of liver injury and use of other potentially hepatotoxic medication. Patients should be regularly monitored for signs of hepatic injury and instructed to seek immediate medical attention in case of symptoms of liver injury. In case of clinically significant liver injury, discontinuation of Copaxone should be considered.

4.5 Interaction with other medicinal products and other forms of interaction

Interaction between Copaxone and other medicinal products have not been formally evaluated.

Observations from existing clinical trials and post-marketing experience do not suggest any significant interactions of Copaxone with therapies commonly used in

MS patients, including the concurrent use of corticosteroids for up to 28 days.

In vitro work suggests that glatiramer acetate in blood is highly bound to plasma proteins but that it is not displaced by, and does not itself displace, phenytoin or carbamazepine. Nevertheless, as Copaxone has, theoretically, the potential to affect the distribution of protein-bound substances, concomitant use of such medicinal products should be monitored carefully.

4.6 Fertility, pregnancy and lactation

Pregnancy

A large amount of data on pregnant women (more than 1 000 exposed outcomes) indicate no malformative nor fetoneonatal toxicity.

Copaxone can be used during pregnancy, if clinically needed.

Breastfeeding

The physico-chemical properties and low oral absorption suggest that exposure of newborns/infants to glatiramer acetate via human breast milk is negligible. A non-interventional retrospective study in 60 breastfed infants of mothers exposed to glatiramer acetate compared to 60 breastfed infants of mothers not exposed to any disease modifying therapy and limited post-marketing human data showed no negative effects of glatiramer acetate.

Copaxone can be used during breast-feeding.

4.7 Effects on ability to drive and use machines

No studies on the effects on the ability to drive and use machines have been performed.

4.8 Undesirable effects

Most Copaxone safety data were accumulated for Copaxone 20 mg/ml administered as a subcutaneous injection once daily. This section presents accumulated safety data from four placebo-controlled trials with Copaxone 20 mg/ml administered once daily, and from one placebo-controlled trial with Copaxone 40 mg/ml administered three times a week.

A direct comparison of the safety between Copaxone 20 mg/ml (administered daily) and 40 mg/ml (administered three times per week) in the same study has not been performed.

Copaxone 20 mg/ml (administered once daily)

In all clinical trials with Copaxone 20 mg/ml, injection-site reactions were seen to be the most frequent adverse reactions and were reported by the majority of patients receiving Copaxone. In controlled studies, the proportion of patients reporting these reactions, at least once, was higher following treatment with Copaxone 20 mg/ml (70%) than placebo injections (37%). The most commonly reported injection-site reactions, which were more frequently reported in Copaxone 20 mg/ml vs. placebo-

treated patients, were erythema, pain, mass, pruritus, oedema, inflammation and hypersensitivity.

A reaction, associated with at least one or more of the following symptoms, has been described as the immediate post-injection reaction: vasodilatation (flushing), chest pain, dyspnoea, palpitation or tachycardia. This reaction may occur within minutes of a Copaxone injection. At least one component of this immediate post-injection reaction was reported at least once by 31% of patients receiving Copaxone 20 mg/ml compared to 13% of patients receiving placebo.

Adverse reactions identified from clinical trials and post marketing experience are presented in the table below. Data from clinical trials was derived from four pivotal, double-blind, placebo-controlled clinical trials with a total of 512 patients treated with Copaxone 20 mg/day and 509 patients treated with placebo for up to 36 months. Three trials in relapsing-remitting MS (RRMS) included a total of 269 patients treated with Copaxone 20 mg/day and 271 patients treated with placebo for up to 35 months. The fourth trial in patients who have experienced a first clinical episode and were determined to be at high risk of developing clinically definite MS included 243 patients treated with Copaxone 20mg/day and 238 patients treated with placebo for up to 36 months.

System Organ Class (SOC)	Very Common (≥1/10)	Common (≥1/100 to <1/10)	Uncommon (≥1/1,000 to <1/1,00)	Rare (≥1/10,000 to <1/1,000)	Not known (cannot be estimated from the available data)
Infections and infestations	Infection, Influenza	Bronchitis, Gastroenteritis, Herpes Simplex, Otitis Media, Rhinitis, Tooth Abscess, Vaginal Candidiasis*	Abscess, Cellulitis, Furuncle, Herpes Zoster, Pyelonephritis		
Neoplasms benign, malignant and unspecified (incl cysts and polyps)		Benign Neoplasm Of Skin, Neoplasm	Skin Cancer		
Blood and lymphatic system disorders		Lymphadenopathy*	Leukocytosis, Leukopenia, Splenomegaly, Thrombocytopenia, Lymphocyte Morphology Abnormal		
Immune system disorders		Hypersensitivity	Anaphylactic reaction		
Endocrine disorders			Goitre, Hyperthyroidism		

System Organ Class (SOC)	Very Common (≥1/10)	Common (≥1/100 to <1/10)	Uncommon (≥1/1,000 to <1/1,00)	Rare (≥1/10,000 to <1/1,000)	Not known (cannot be estimated from the available data)
Metabolism and nutrition disorders		Anorexia, Weight Increased*	Alcohol Intolerance, Gout, Hyperlipidaemia, Blood Sodium Increased, Serum Ferritin Decreased		
Psychiatric disorders	Anxiety*, Depression	Nervousness	Abnormal Dreams, Confusional State, Euphoric Mood, Hallucination, Hostility, Mania, Personality Disorder, Suicide Attempt		
Nervous system disorders	Headache,	Dysgeusia, Hypertonia, Migraine, Speech Disorder, Syncope, Tremor*	Carpal Tunnel Syndrome, Cognitive Disorder, Convulsion, Dysgraphia, Dyslexia, Dystonia, Motor Dysfunction, Myoclonus, Neuritis, Neuromuscular Blockade, Nystagmus, Paralysis, Peroneal Nerve Palsy, Stupor, Visual Field Defect		
Eye disorders		Diplopia, Eye Disorder*	Cataract, Corneal Lesion, Dry Eye, Eye Haemorrhage, Eyelid Ptosis, Mydriasis, Optic Atrophy		
Ear and labyrinth disorders		Ear Disorder			
Cardiac disorders		Palpitations*, Tachycardia*	Extrasystoles, Sinus Bradycardia, Tachycardia Paroxysmal		
Vascular disorders	Vasodilatation*		Varicose Vein		
Respiratory, thoracic and mediastinal disorders	Dyspnoea*	Cough, Rhinitis Seasonal	Apnoea, Epistaxis, Hyperventilation, Laryngospasm, Lung Disorder, Choking Sensation		

System Organ Class (SOC)	Very Common (≥1/10)	Common (≥1/100 to <1/10)	Uncommon (≥1/1,000 to <1/1,00)	Rare (≥1/10,000 to <1/1,000)	Not known (cannot be estimated from the available data)
Gastrointestinal disorders	Nausea*	Anorectal Disorder, Constipation, Dental Caries, Dyspepsia, Dysphagia, Faecal Incontinence, Vomiting*	Colitis, Colonic Polyp, Enterocolitis, Eructation, Oesophageal Ulcer, Periodontitis Rectal Haemorrhage, Salivary Gland Enlargement		
Hepatobiliary disorders		Liver Function Test Abnormal	Cholelithiasis, Hepatomegaly	Toxic hepatitis, Liver injury	Hepatic failure#
Skin and subcutaneous tissue disorders	Rash*	Ecchymosis, Hyperhidrosis, Pruritus, Skin Disorder*, Urticaria	Angioedema, Dermatitis Contact, Erythema Nodosum, Skin Nodule		
Musculoskeletal and connective tissue disorders	Arthralgia, Back Pain*	Neck Pain	Arthritis, Bursitis, Flank Pain, Muscle Atrophy, Osteoarthritis		
Renal and urinary disorders		Micturition Urgency, Pollakiuria, Urinary Retention	Haematuria, Nephrolithiasis, Urinary Tract Disorder, Urine Abnormality		
Reproductive system and breast disorders			Breast Engorgement, Erectile Dysfunction, Pelvic Prolapse, Priapism, Prostatic Disorder, Smear Cervix Abnormal, Testicular Disorder, Vaginal Haemorrhage, Vulvovaginal Disorder		
General disorders and administration site conditions	Asthenia, Chest Pain*, Injection Site Reactions*§, Pain*	Chills*, Face Oedema*, Injection Site Atrophy@, Local Reaction*, Oedema Peripheral, Oedema, Pyrexia	Cyst, Hangover, Hypothermia, Immediate Post-Injection Reaction, Inflammation, Injection Site Necrosis, Mucous Membrane Disorder		
Injury, poisoning and procedural complications			Post Vaccination Syndrome		

* More than 2% (>2/100) higher incidence in the Copaxone treatment group than in the placebo group.
Adverse reaction without the * symbol represents a difference of less than or equal to 2%.

§ The term ‘injection site reactions’ (various kinds) comprises all adverse events occurring at the injection site excluding injection site atrophy and injection site necrosis, which are presented separately within the table.

@ Includes terms which relate to localized lipoatrophy at the injection sites.

Few cases were reported with liver transplantation

In the fourth trial noted above, an open-label treatment phase followed the placebo-controlled period. No change in the known risk profile of Copaxone 20 mg/ml was observed during the open-label follow-up period of up to 5 years.

Copaxone 40 mg/ml (administered three times per week)

The safety of Copaxone 40 mg/ml was assessed based on a double-blind, placebo-controlled clinical trial in RRMS patients with a total of 943 patients treated with Copaxone 40 mg/ml three times per week, and 461 patients treated with placebo for 12 months.

In general, the kind of adverse drug reactions seen in patients treated with Copaxone 40 mg/ml administered three times per week were those already known and labelled for Copaxone 20 mg/ml administered daily. In particular, adverse injection site reactions (ISR) and immediate post-injection reactions (IPIR) were reported at lower frequency for Copaxone 40 mg/ml administered three times per week than for Copaxone 20 mg/ml administered daily (35.5 % vs. 70 % for ISRs and 7.8 % vs. 31 % for IPIRs, respectively).

Injection site reactions were reported by 36% of the patients on Copaxone 40 mg/ml compared to 5% on placebo. Immediate post-injection reaction was reported by 8% of the patients on Copaxone 40 mg/ml compared to 2% on placebo.

A few specific adverse reactions are noted:

- Anaphylactic reactions may occur shortly following administration of glatiramer acetate, even months up to years after initiation of treatment (see section 4.4).
- No injection site necrosis was reported.
- Skin erythema and pain in extremity, not labelled for Copaxone 20 mg/ml, were reported each by 2.1% of the patients on Copaxone 40 mg/ml (Common: $\geq 1/100$ to $< 1/10$).
- Drug-induced liver injury and toxic hepatitis, were each reported by one patient (0.1%) on Copaxone 40 mg/ml (Uncommon: $\geq 1/1,000$ to $< 1/100$).

Reporting of suspected adverse reactions

Reporting suspected adverse reactions after authorisation of the medicinal product is important. It allows continued monitoring of the benefit/risk balance of the medicinal product.

Any suspected adverse events should be reported to the Ministry of Health according to the National Regulation by using an online form <https://sideeffects.health.gov.il>

4.9 Overdose

Symptoms

A few cases of overdose with Copaxone (up to 300 mg glatiramer acetate) have been reported. These cases were not associated with any adverse reactions other than those mentioned in section “Undesirable effects”.

Management

In case of overdose, patients should be monitored and the appropriate symptomatic and supportive therapy instituted.

5. PHARMACOLOGICAL PROPERTIES

5.1 Pharmacodynamic properties

Pharmacotherapeutic group: Antineoplastic and immunomodulating agents, other immunostimulants.

ATC code: L03AX13

Mechanism of action

The mechanism by which glatiramer acetate exerts therapeutic effects in patients with relapsing forms of MS is not fully elucidated but is presumed to involve modulation of immune processes.

Studies in animals and MS patients suggest glatiramer acetate-acts on innate immune cells, including monocytes, dendritic cells and B cells, which in turn modulate adaptive functions of B and T cells inducing anti-inflammatory and regulatory cytokine secretion. Whether the therapeutic effect is mediated by the cellular effects described above is not known because the pathophysiology of MS is only partially understood.

Clinical efficacy and safety

Relapsing-Remitting Multiple Sclerosis

Evidence supporting the effectiveness of Copaxone 40 mg/ml injection administered subcutaneously three times a week in decreasing the frequency of relapses derives from one 12-month placebo-controlled study.

In the pivotal clinical trial Relapsing-Remitting Multiple Sclerosis was characterized by either at least one documented relapse in the last 12 months, or at least two documented relapses in the last 24 months, or one documented relapse between the last 12 and 24 months with at least one documented T1-gadolinium enhancing lesion on magnetic resonance imaging performed the last 12 months.

The primary outcome measure was the total number of confirmed relapses. Secondary MRI outcomes included the cumulative number of new/enlarging T2 lesions and the

cumulative number of enhancing lesions on T1-weighted images, both measured at months 6 and 12.

A total of 1404 patients were randomized in a 2:1 ratio to receive either Copaxone 40 mg/ml (n=943) or placebo (n=461). Both treatment groups were comparable with respect to baseline demographics, MS disease characteristics and MRI parameters. Patients had a median of 2.0 relapses in the 2 years prior to screening.

Compared to placebo, patients treated with Copaxone 40 mg/ml three times per week had meaningful and statistically significant reductions in the primary and secondary outcome measures which are consistent with the treatment effect of Copaxone 20 mg/ml administered daily.

The following table presents the values for the primary and secondary outcome measures for the intent-to-treat population:

Outcome Measure	Adjusted Mean Estimates		P-Value
	Copaxone (40 mg/ml) (N=943)	Placebo (N=461)	
Annualized relapse rate (ARR)	0.331	0.505	p<0.0001
Absolute Risk Difference* (95% confidence intervals)	-0.174 [-0.2841 to -0.0639]		
Cumulative number of new/enlarging T2 lesions at months 6 and 12	3.650	5.592	p<0.0001
Rate ratio** (95% confidence intervals)	0.653 [0.546 to 0.780]		
Cumulative number of enhancing lesions on T1-weighted images at months 6 and 12	0.905	1.639	p<0.0001
Rate ratio** (95% confidence intervals)	0.552 [0.436 to 0.699]		

*Absolute risk difference is defined as the difference between the adjusted mean ARR of GA 40 mg TIW and adjusted mean ARR of Placebo.

** Rate ratio is defined as the ratio between GA 40 mg TIW and Placebo adjusted mean rates.

A direct comparison of the efficacy and safety between Copaxone 20 mg/ml (administered daily) and 40 mg/ml (administered three times per week) in the same study has not been performed.

Copaxone 40 mg/mL: The proportion of patients with 3-month confirmed disability progression (CDP) was an exploratory endpoint in a 12-month placebo-controlled study (GALA). Three-month CDP was experienced by 3% and 3.5% of placebo- and Copaxone-treated patients, respectively (odds ratio, OR [95% CI]: 1.182 [0.661, 2.117] (p=0.5726)).

Including the open-label extension of the study (up to 7 years), time to 6-month CDP was an exploratory endpoint. The hazard ratio (HR) [95% CI] for the intent to treat cohort, comparing the early start Copaxone group to the delayed start group was 0.892 [0.688, 1.157] (p=0.3898).

There is currently no evidence for the use of Copaxone in patients with primary or secondary progressive disease.

5.2 Pharmacokinetic properties

Pharmacokinetic studies in patients have not been performed. *In vitro* data and limited data from healthy volunteers indicate that with subcutaneous administration of glatiramer acetate, the active substance is readily absorbed and that a large part of the dose is rapidly degraded to smaller fragments already in subcutaneous tissue.

5.3 Preclinical safety data

Non-clinical data reveal no special hazard for humans based on conventional studies of safety pharmacology, repeated dose toxicity, toxicity to reproduction, genotoxicity or carcinogenic potential, beyond the information included in other sections of the leaflet. Due to the lack of pharmacokinetic data in humans, margins of exposure between humans and animals cannot be established.

Immune complex deposition in the glomeruli of the kidney was reported in a small number of rats and monkeys treated for at least 6 months. In a 2 years rat study, no indication of immune complex deposition in the glomeruli of the kidney was seen.

Anaphylaxis after administration to sensitised animals (guinea pigs or mice) was reported. The relevance of these data for humans is unknown.

Toxicity at the injection site was a common finding after repeated administration in animals.

In rats, a slight but statistically significant reduction in body weight gain of offspring born to dams treated during pregnancy and throughout lactation was observed at subcutaneous doses $\geq 6\text{mg/kg/day}$ (2.83-times the maximum recommended human daily dose for a 60 kg adult based on mg/m^2) in comparison to control. No other significant effects on offspring growth and behavioural development were observed.

6. PHARMACEUTICAL PARTICULARS

6.1 List of Excipients

Mannitol

Water for Injections

6.2 Incompatibilities

In the absence of compatibility studies, this medicinal product must not be mixed with other medicinal products.

6.3 Shelf life

The expiry date of the product is indicated on the packaging materials

6.4 Special precautions for storage

Keep the pre-filled syringes/ pre-filled pens in the outer carton, in order to protect from light.

Store in a refrigerator (2°C – 8°C).

Do not freeze.

If the pre-filled syringes/ pre-filled pens cannot be stored in a refrigerator, they can be stored between 15°C and 25°C, once for up to one month.

After this one month period, if the Copaxone pre-filled syringes/ pre-filled pens have not been used and are still in their original packaging, they must be returned to storage in a refrigerator (2°C to 8°C).

6.5 Nature and contents of container

Pre-filled syringe

A pre-filled syringe containing Copaxone 40 mg/ml solution for injection consists of a 1 ml colourless type I glass syringe barrel with stainless-steel needle, a blue plunger rod, a grey rubber plunger stopper and a needle shield.

Copaxone 40 mg/ml is available in packs containing 12 pre-filled syringes of 1 ml solution for injection:

Pre-filled pen

A pre-filled pen consists of a single-use spring-loaded disposable injector with a needle protection shield, containing one pre-filled syringe with 1 mL of solution for injection. The syringe inside the pen consists of a colourless type I glass syringe barrel, a stainless steel needle and a bromobutyl rubber plunger stopper.

The pre-filled pen presentation is available in packs containing 3 or 12 pre-filled pens of 1 ml solution for injection or in a multipack containing 36 (3 packs of 12) pre-filled pens of 1 ml solution for injection.

Not all pack sizes may be marketed.

6.6 Special precautions for disposal

For single use only. Any unused product or waste material should be disposed of in accordance with local requirements.

7. MARKETING AUTHORISATION HOLDER

Teva Israel Ltd.

124 Dvora Ha'nevia St., Tel-Aviv 6944020, Israel

8. MARKETING AUTHORISATION NUMBER

1517534057

The leaflet was revised in Nov 2025 according to MoH guidelines

Copaxone 40 mg/ ml _solution for injection RC SmpC 112025 Notification_